

Chapter 2

Energy Transition Outlook and Best-Available Technologies

June 2023

This chapter should be cited as

ERIA study team (2023), 'Energy Transition Outlook and Best-Available Technologies, in Yamada, F., K. Murakami, H. Phoumin (eds.), *Study on the Applicability of CCT for a Comprehensive and Optimal Carbon-neutral Solution in ASEAN*. ERIA Research Project Report FY2023 No. 04, Jakarta: ERIA, pp.4-21.

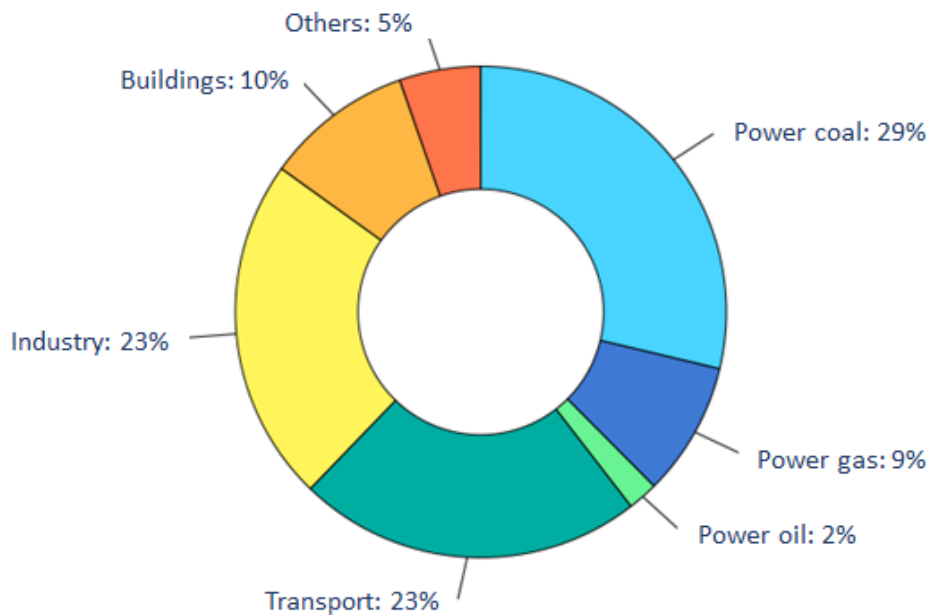
Chapter 2

Energy Transition Outlook and Best-Available Technologies

1. Background of Technologies Towards Carbon Neutrality

To address the global climate change issue, the CO₂ emission/absorption balance must be equivalent to zero by the effort of all sectors emitting CO₂ with everyday activities. As shown in Figure 2.1, the power and industry sectors are essential in mitigating their emission by introducing an innovative technology shift, often recognised as energy transition.

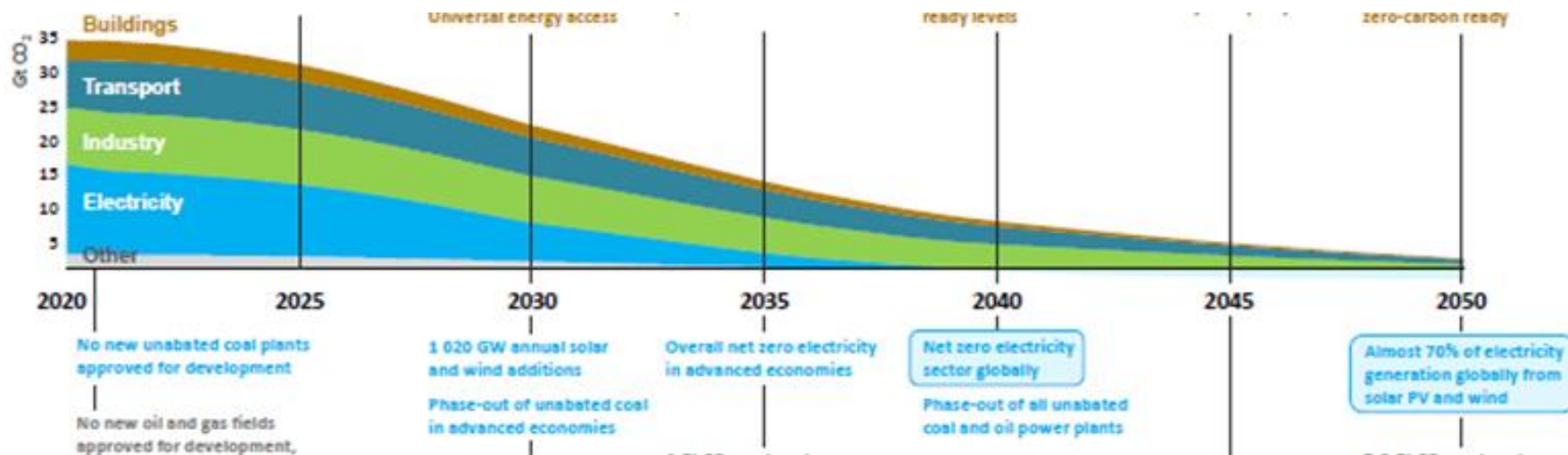
Figure 2.1. Global Energy-related CO₂ Emissions by Sector



Source: IEA (2021a).

Many countries are working towards carbon neutrality by 2050 and have set targets for each sector (Figure 2.2). The main focus in the transport sector is reducing CO₂ emissions through electric vehicles (EVs). The main countermeasures in the industry sector are the electrification of manufacturing processes and heat sources and the use of hydrogen.

Figure 2.2. CO₂ Reduction Milestones by 2050

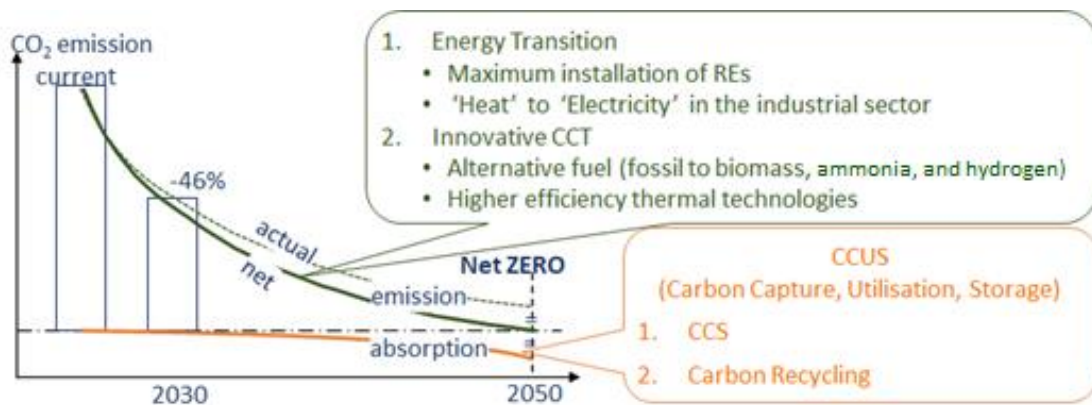


Source: IEA (2021b).

In this way, all industries are premised on using the so-called ‘green power’ that does not generate CO₂. Thus, how to achieve a transition to non-fossil energy in the power sector is most important.

CO₂ reduction measures towards net zero (as indicated by the dashed line in Figure 2.3) include the maximum introduction of renewable energy (RE), conversion from thermal energy to electrical energy, innovative CCT such as the introduction of carbon-neutral alternative fuels and power generation technology with higher efficiency,

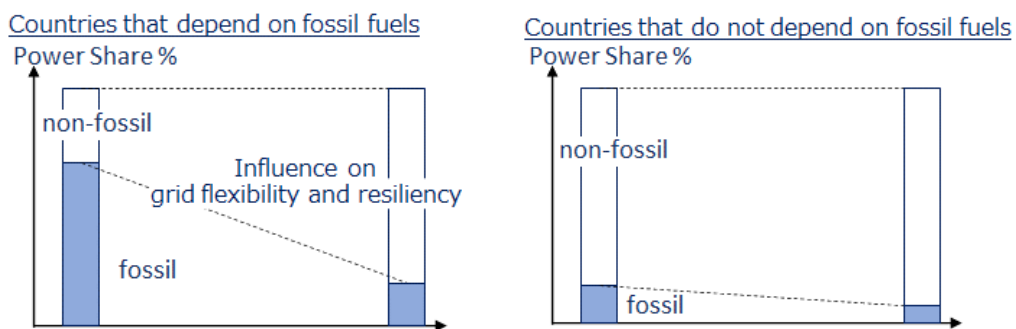
Figure 2.3. Conceptual Image towards Carbon Neutrality



Source: Edited by JCOAL Study Team based on data from METI (2021).

Since CO₂ reduction alone cannot achieve net zero, it is necessary to put the so-called ‘negative emission’ technology into practical use, which reuses or stores the emitted CO₂. The solid line of Figure 2.3 indicates that net zero will be achieved by integrating CO₂ reduction and CO₂ utilisation/storage.

Figure 2.4. Influence of Energy Transition on the Power Grid



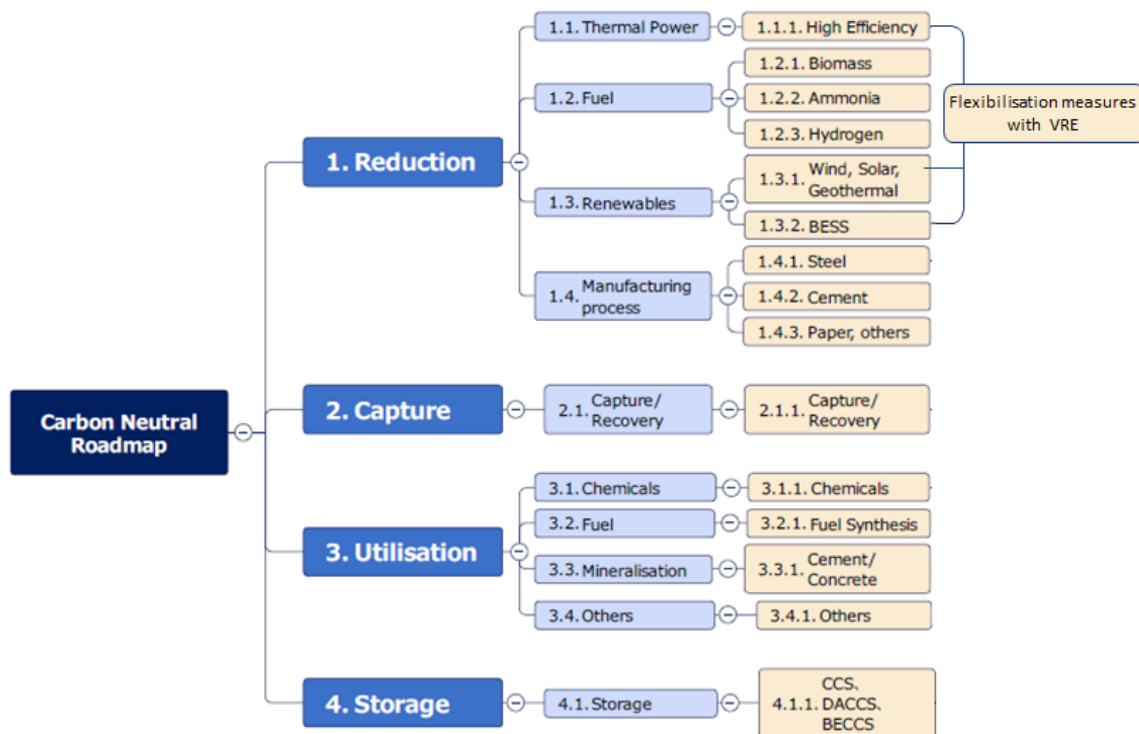
Source: JCOAL Study Team.

When introducing RE (Figure 2.4), we must consider that the fossil energy share directly affects the change in the RE share; then, the grid fluctuation and resilience will be affected.

1.1. Technology Roadmap Towards Carbon Neutrality and Its Categories

JCOAL is compiling a ‘Technology Roadmap towards Carbon Neutrality’. Figure 2.5 indicates the four major technology categories – reduction, recovery, utilisation, and storage – and lists several specific technologies. Each technical example is described in the following sections.

Figure 2.5. Categories of Technology for Carbon Neutrality



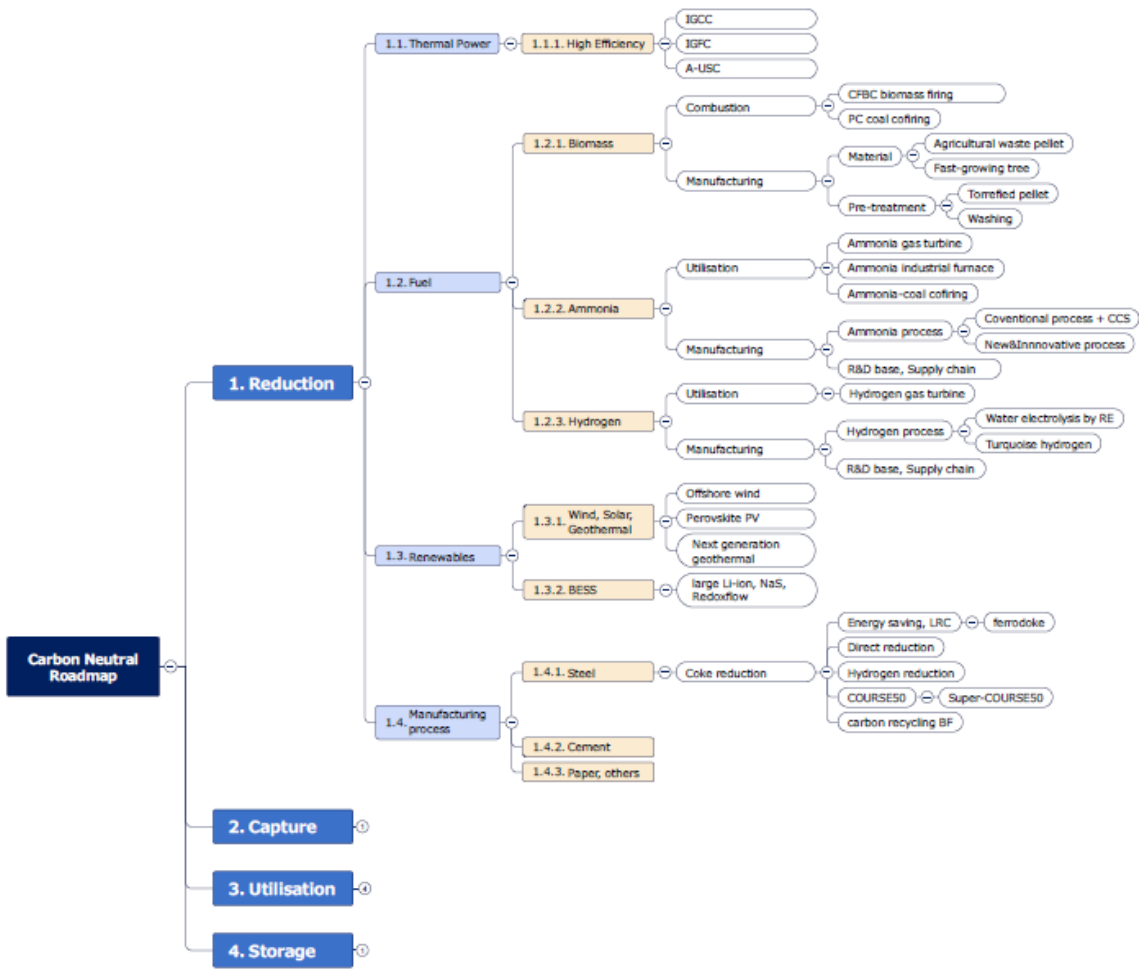
Source: JCOAL Study Team.

2. Key Technologies for CO₂ Reduction, Capture, Utilisation, and Storage

2.1. CO₂ Reduction

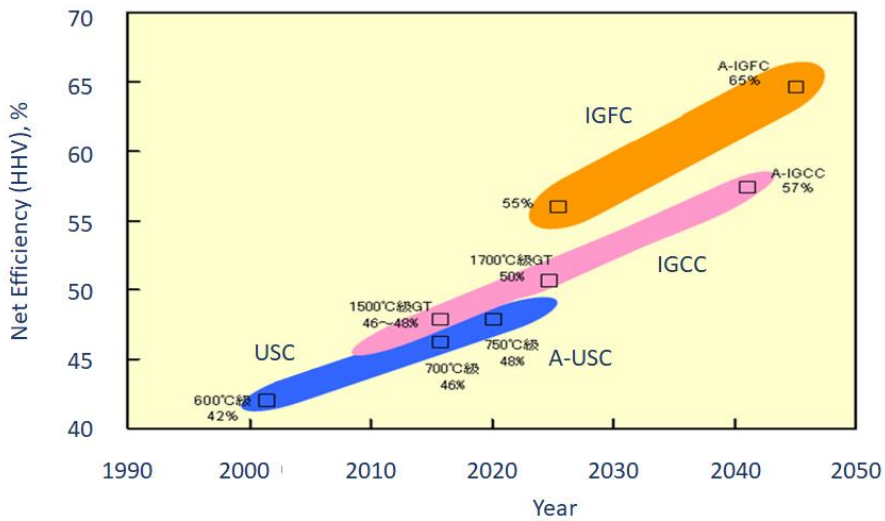
Figure 2.6 shows technologies in the ‘reduction’ category, including high-efficiency thermal power generation technologies, alternative fuels, RE, and industrial processes. For alternative fuels, utilisation of biomass, ammonia, and hydrogen are described. The example of a factory system integrating solar power, fuel cells, and power storage is shown later for RE. Finally, energy-intensive steel, cement, and paper industries are introduced for decarbonization in industrial processes.

Figure 2.6. CO₂ Reduction Technologies



Source: JCOAL Study Team.

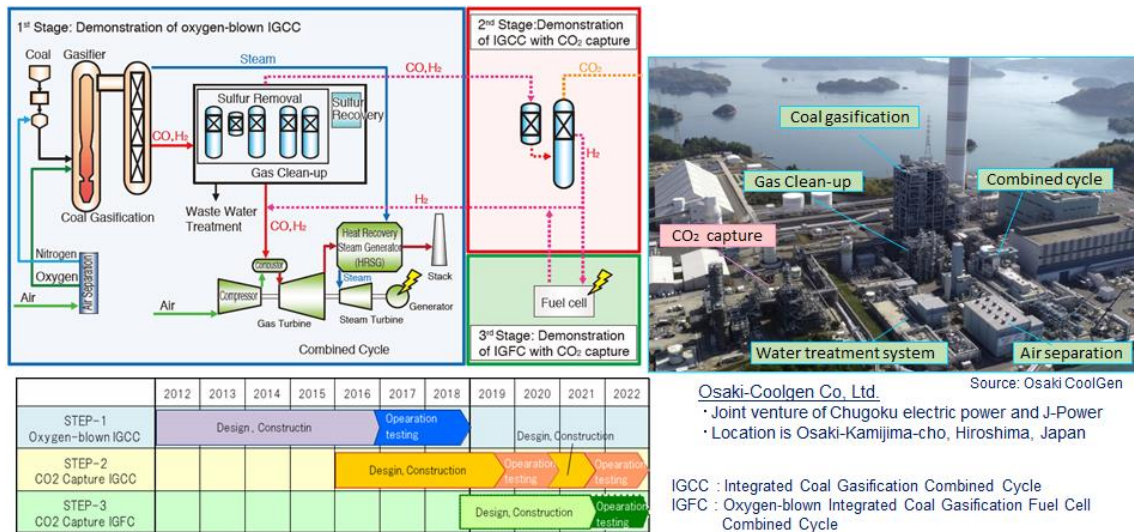
Figure 2.7. Efficiency Improvement of Low-emission Coal-fired Generation



Source: Edited by JCOAL Study Team based on data from METI (2010).

Since increasing power generation efficiency directly leads to reduced coal consumption per unit of power generated, it is one of the effective technologies for countries that have no choice but to use coal for energy security. Figure 2.7 shows the relationship between power generation efficiency and development year. Most coal-fired power plants (CFPPs) in Japan are USC, and several IGCC plants are in commercial operation. We believe that USC will be replaced with IGCC and IGFC as it reaches the end of its plant residual life.

Figure 2.8. IGFC Demonstration Project at Osaki



IGFC = integrated coal gasification combined cycle + fuel cell.

Source: Edited by JCOAL Study Team based on data from Third Regional HELE Seminar, 2021, presented by NEDO.

NEDO has been conducting the Osaki CoolGen Project with the technologies of oxygen-blown IGCC combined with solid oxide fuel cell (SOFC) at Osaki Kamijima, Hiroshima, to realise an innovative low-carbon emission CFPP. Its target is energy efficiency (HHV) of 47%, with 90% capturing CO₂, in the case of a 500 MW commercial plant.

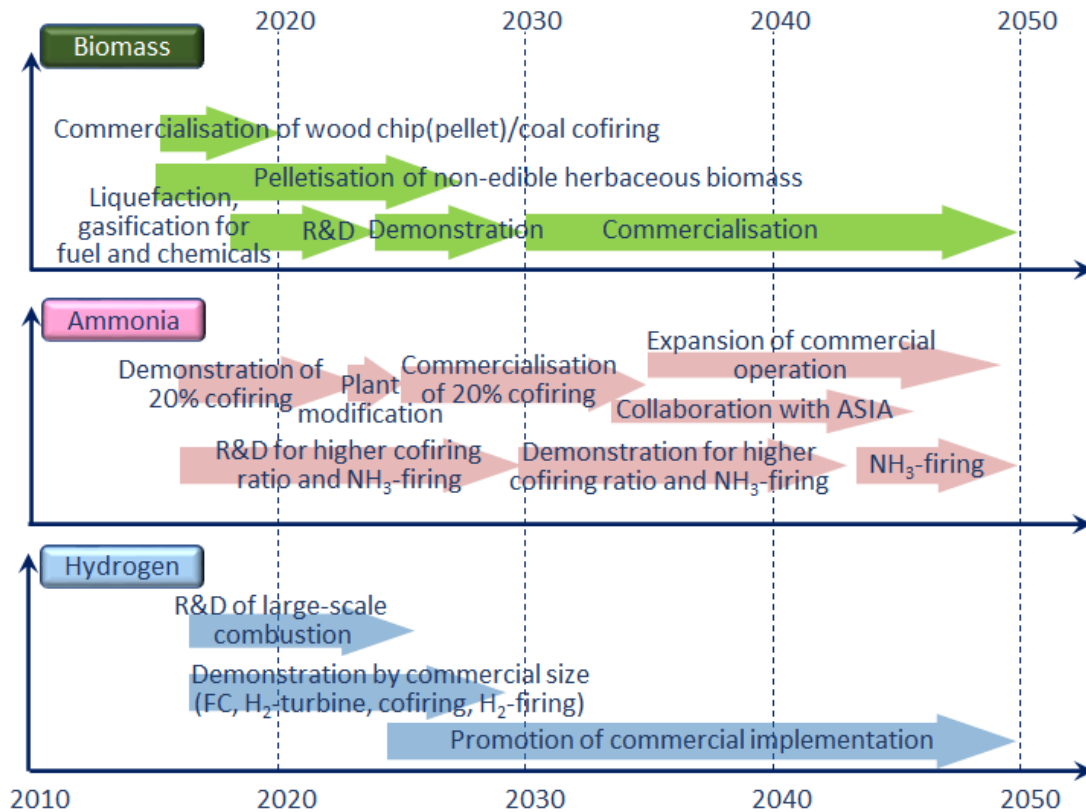
Figure 2.9 shows the roadmap for the development of technologies for biomass fuel, which is carbon-neutral, and for ammonia and hydrogen, which are carbon-free. Biomass fuel is a proven and commercialised technology, although the combustion method differs depending on the type and scale. The focus of future R&D is shifting to the use of unused biomass resources, such as agricultural waste, and developing utilisation methods other than combustion, such as gasification.

Ammonia coal cofiring demonstration is undergoing a 20% cofiring ratio at the existing coal-fired USC plant, aiming for practical application by 2030. At the same time, the R&D of a high cofiring ratio and ammonia-dedicated firing technology is also underway. The Japanese government intends to spread 20% ammonia cofiring to the Asian region after 2030.

In addition to being used as a carbon-free fuel, hydrogen has many uses as an important reducing material for fuel cells and carbon recycling, which will be described later. Large-scale

demonstrations of hydrogen combustion turbines are underway for fuel utilisation. But the highest development challenge for expanding use is cost reduction.

Figure 2.9. R&D Roadmap of Carbon-neutral Fuel for Power Generation



Source: Edited by JCOAL Study Team based on data from MAFF (2019) and METI (2020).

Examples of biomass-coal cofiring plants are shown in Figure 2.10 and 2.11. Both plants have been modified for operation with a higher cofiring ratio than the existing PC boiler.

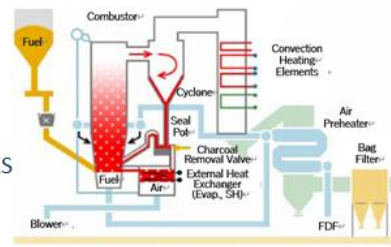
Figure 2.10 is a biomass coal cofiring plant using the circulating fluidised-bed (CFB) combustion method. While the cofiring ratio of existing PC boilers is from 2% or 3% to less than 10%, this technology is widely applicable from a few percent cofiring to 100% biomass combustion. The range of combustible fuel types is also wide. But the maximum capacity size is not more than 500 MW class.

Figure 2.10. Biomass Cofiring Plant Designed for High Cofiring Ratio (1)



Hofu Biomass Co-firing unit
(Source : Chugoku Electric Power Co.)

Hofu Biomass
112 MW, CFBC
Cofiring: 2019 -
Fuel: Domestic and Imported wood chip, PKS
Ratio: 50 wt.%



Basic Configuration of CFB
(Source : MHPS)

Panoramic view of the plant

Basic Configuration of CFB

CFB = circulating fluidised-bed.

Source: Chugoku Electric Power website, <https://www.energia.co.jp/e/index.html>.

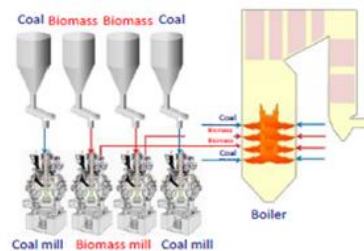
Figure 2.11 is a method in which cofiring is performed inside the furnace by using a pulverising mill exclusively for coal and biomass in the existing PC boiler. The advantage of this method is that it can be used by modifying the existing PC boiler, but it is often used for wood chips and palm kernel shells due to its 'grindability' in mills.

Figure 2.11. Biomass Cofiring Plant Designed for High Cofiring Ratio (2)



30% biomass co-firing of Soma Energy Park
(Source : MHPS)

Soma Energy Park
112 MW, Sub-C
dedicated mills
Cofiring: 2018 -
Fuel: Wood chip
Ratio: 30 wt.%



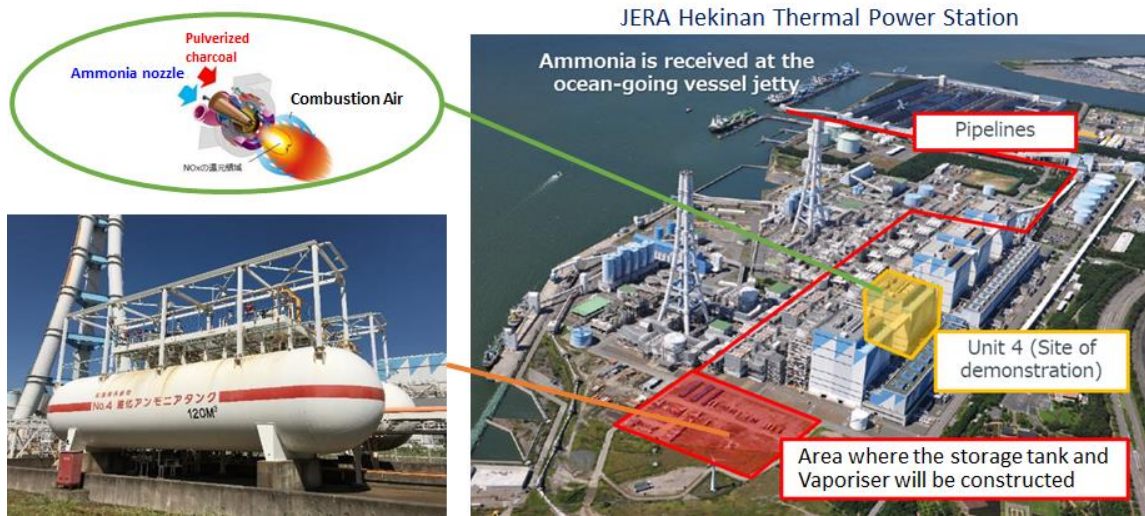
Mixed combustion application using the dedicated mills (Source : MHPS)

Panoramic view of the plant

Mixed combustion application using the dedicated mills

Source: MHI website, <https://power.mhi.com/news/20180329.html>.

Figure 2.12. Demonstration of Ammonia Cofiring in Existing USC Plant



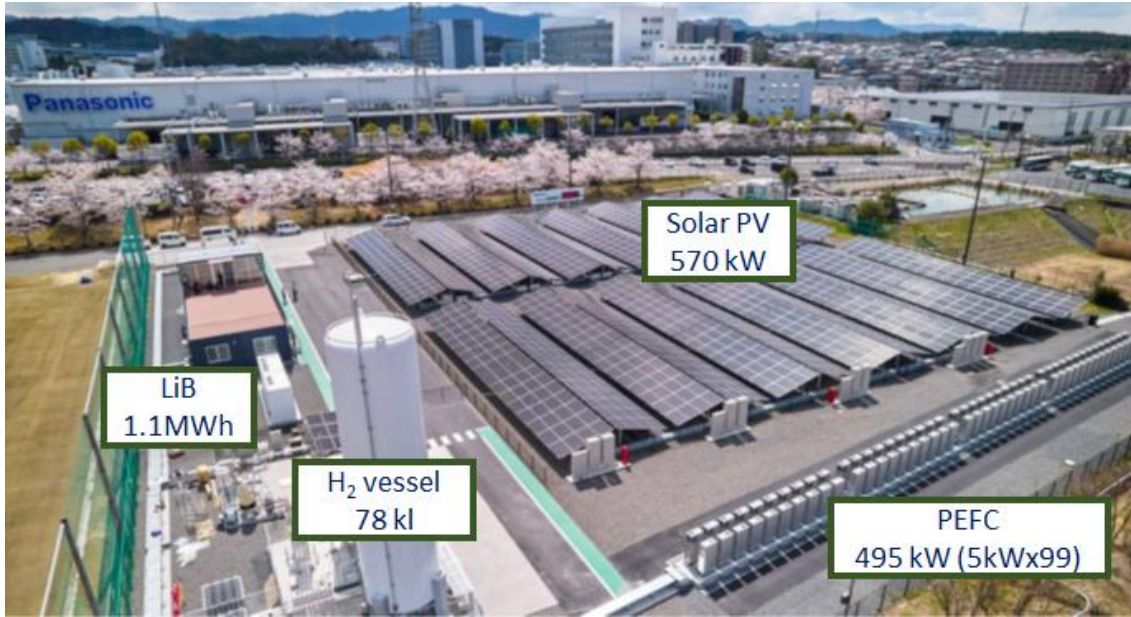
Source: JERA (2022).

Figure 2.12 is an existing 1000 MW USC coal-fired plant that implements 20% ammonia cofiring. The test is performed in the unit in yellow. The ammonia is loaded in the area in red. The upper left is a burner modified for cofiring.

If 20% cofiring is done in this plant, 600,000 tons of ammonia will be required annually. Therefore, cofiring demonstration and establishment of a supply chain related to fuel ammonia are simultaneously being studied.

Figure Figure 2.13 shows an example of the energy transition to green electricity, called ‘RE100’ factory, Panasonic ‘H₂ KIBOU FIELD Demonstration’. All electricity for the polymer electrolyte fuel cell (PEFC) assembly factory is supplied by hydrogen-PEFC and solar cells. Its energy supply share is PEFC 80%, solar photovoltaic (PV) 20%, peak electricity is 680 kW, and annual energy consumption is around 2.7 GWh.

Figure 2.13. Demonstration of RE100 Factory, Panasonic 'H₂ Kibou Field Demonstration'

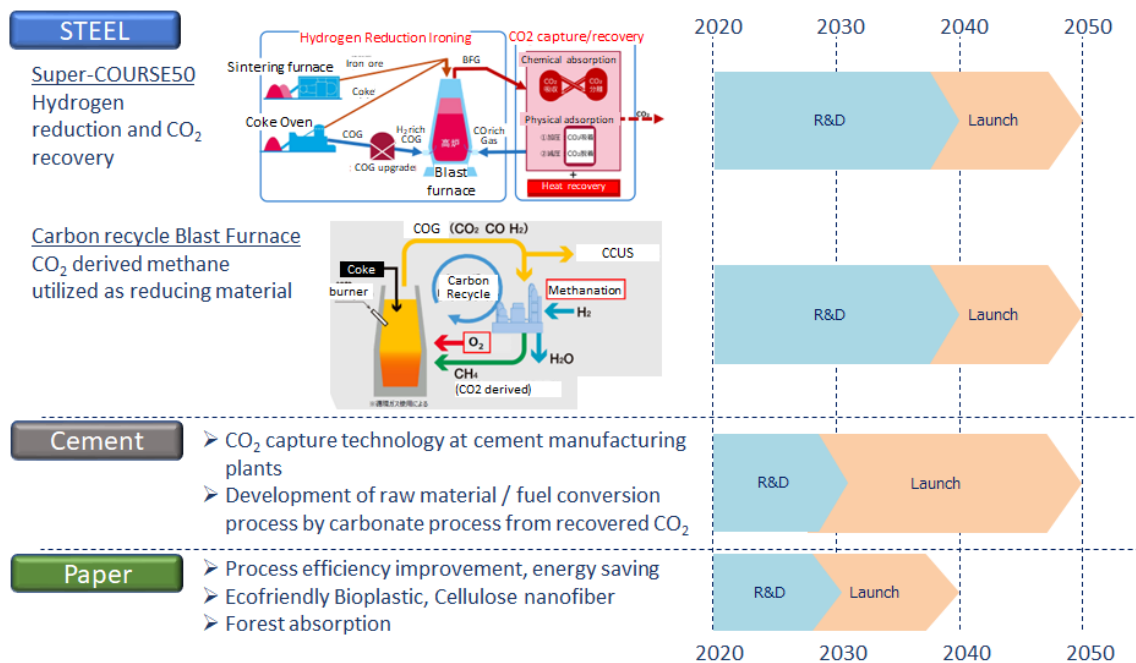


Source: Panasonic website, <https://news.panasonic.com/jp/press/jn210524-1>.

During sunny days, power from solar PV is consumed preferentially. During cloud days, power from a lithium-ion battery (LiB) is consumed, and LiB is charged from the PEFC at night. Tentatively, conventional H₂ is supplied for PEFC generation, then will be shifted to green H₂ when its price becomes commercially competitive.

Figure 2.14 shows the carbon-neutral technology R&D roadmap in the industry sector – steel, cement, and paper. For example, coke used in pig iron production is the second-largest consumer of coal after power generation and emits a large amount of CO₂ in the process. Although it depends on the industrial structure, in the case of Japan, coke used in pig iron production accounts for about 40% of the CO₂ emissions of the entire industrial sector. Currently, two major development projects, Super-COURSE50 and carbon-neutral blast furnace, are underway for the carbon neutralisation of the steel industry. The former involves separating and recovering CO₂ from the coke oven gas, concentrating the hydrogen in the coke oven gas, returning it to the blast furnace, and using it for iron ore reduction. The latter uses hydrogen recovered from coke oven gas to synthesize methane, which is then used for iron ore reduction. The government supports both projects because of their large R&D investment.

Figure 2.14. Carbon-neutral Technology R&D Roadmap in the Industrial Sector



Source: Edited by JCOAL Study Team based on data from Nippon Steel website, JFE website (<https://www.nipponsteel.com>).

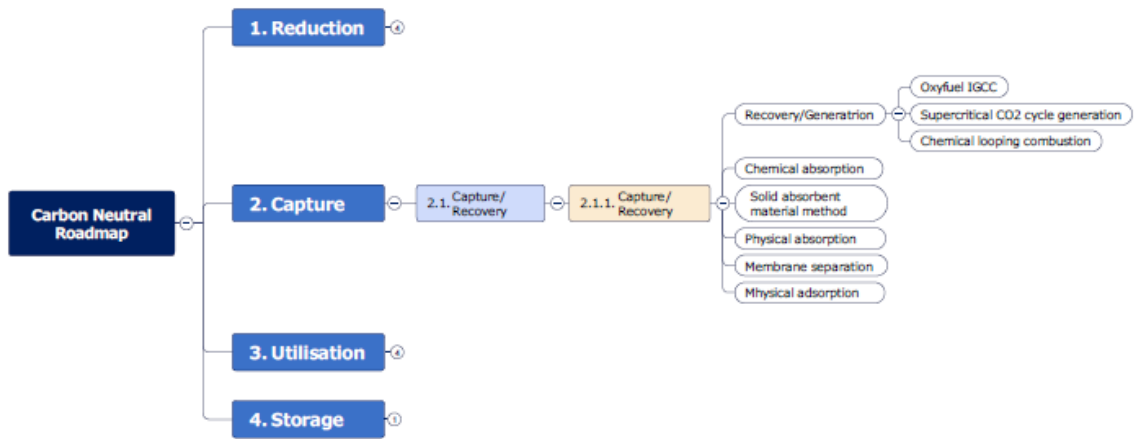
The main measures in the cement sector are to reduce CO₂ emissions by saving energy in processes, utilising hydrogen for heat sources, and recycling high-concentration CO₂ recovered from kilns.

The paper manufacturing sector, in addition to energy-saving processes and electrification of heat sources, is considering the development of bioplastic and cellulose nano-fibres, and the absorption of CO₂ by afforestation in their property.

2.2. CO₂ Capture

Figure 2.15 shows the classification of CO₂ capture technology. It can be broadly divided into two: a technology that separates CO₂ simultaneously as power generation (Table 2.1) and one that separates and recovers CO₂ from exhaust gas (Table 2.2).

Figure 2.15. CO₂ Capture Technologies



Source: JCOAL Study Team.

Table 2.1. Combined Power Generation and CO₂ Capture Technologies

| Technology | Process | Status |
|------------------------|---|--------|
| Chemical looping cycle | Generation and CO ₂ separation utilising the oxidation reaction by the fluidised bed combustion medium | R&D |
| Oxyfuel IGCC | CO ₂ in the exhaust gas is circulated as an oxidant to gasifiers and turbines to generate combined power generation. | R&D |

Source: Edited by JCOAL Study Team based on data from NEDO, Oki et al. (2011).

Chemical looping cycle and oxyfuel IGCC are innovative concepts that generate power and separate CO₂. However, they are still at the basic R&D stage; it will take time to put them to be proven.

On the other hand, the technologies for CO₂ recovery from flue gas shown in Table 2.2 and Figure 2.16 are getting closer to commercialisation. Several large-scale plants are being constructed around the world. However, efforts to reduce operating costs are still necessary, so several technologies are being developed in parallel.

Table 2.2. CO₂ Capture Technologies

| Technology | Process | Application | Status |
|------------------------------------|---|--|---------------|
| 1. Chemical absorption | CO ₂ separation/recovery through chemical reaction | Coal, cement, steel, refinery, chemical industry, LNG | Commercial |
| 2. Physical absorption | CO ₂ separation using dissolution equilibrium with solvent | Coal (high pressure), cement, refinery, chemical industry, LNG | Commercial |
| 3. Solid absorbent material method | CO ₂ separation using absorption equilibrium with porous material | Coal, cement, refinery, chemical industry | Demonstration |
| 4. Physical adsorption | CO ₂ separation using pressure swing of adsorption/desorption with porous material (PSA) | Coal, cement, steel, refinery, chemical industry | Commercial |
| 5. Membrane separation | CO ₂ separation using gas selectivity of ultra-membrane | Coal (high pressure), refinery, chemical industry, LNG | R&D |

Source: Edited by JCOAL Study Team based on data from NEDO. (<https://www.nedo.go.jp/english/>).

Figure 2.16. CO₂ Capture Plant and Process Listed in Table 2.2

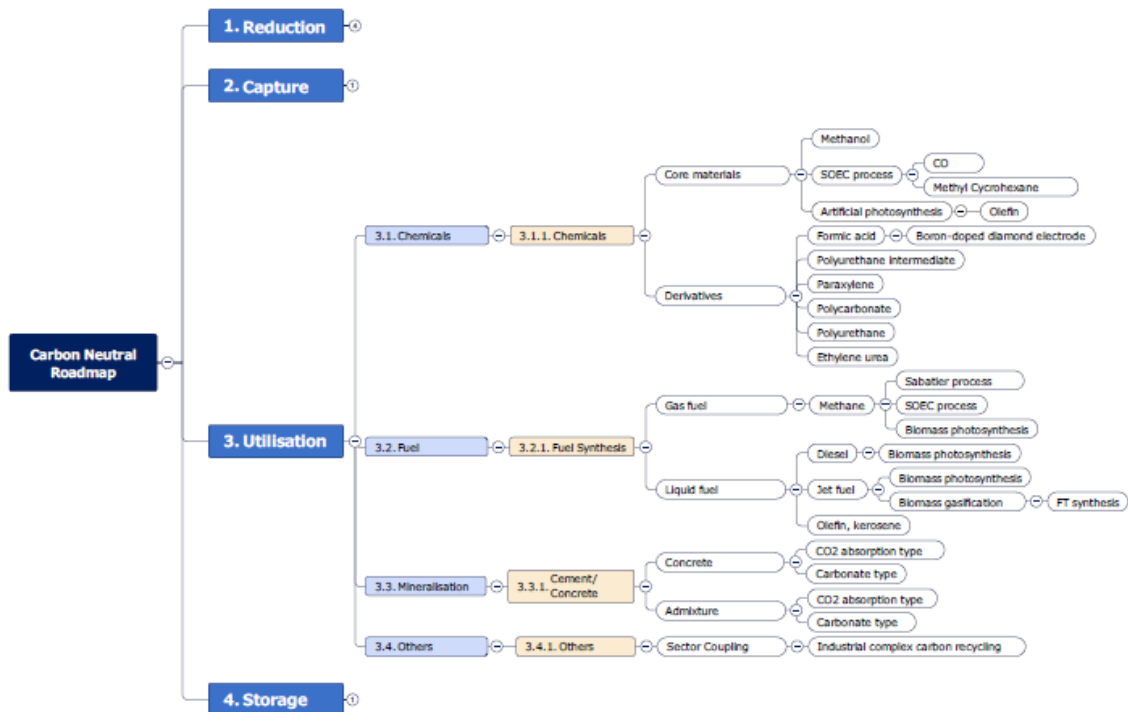


Source: Edited by JCOAL Study Team based on data from MHI, Toshiba, and KHI websites.

2.3. CO₂ Utilisation

Reusing CO₂ as a resource without releasing it into the atmosphere is an important negative emission and storage measure. Figure 2.17 shows the technology tree under 'Utilisation'. The main subcategories under 'Utilisation' are 'Chemicals', 'Fuels', 'Mineralisation', and 'Others'. CO and methanol, key substances obtained from CO₂ reduction reaction, are being studied in chemicals. Subsequent derivatives such as hydrocarbons, paraxylene, and polycarbonate are also being investigated. In terms of fuel, methane synthesis, sustainable aviation fuel (SAF), and other liquid fuels are also being studied. As for mineralisation, absorption into coal ash, cement, and concrete is being considered, and expected SAF commercialisation by the 2030s as a recycling method that does not use hydrogen.

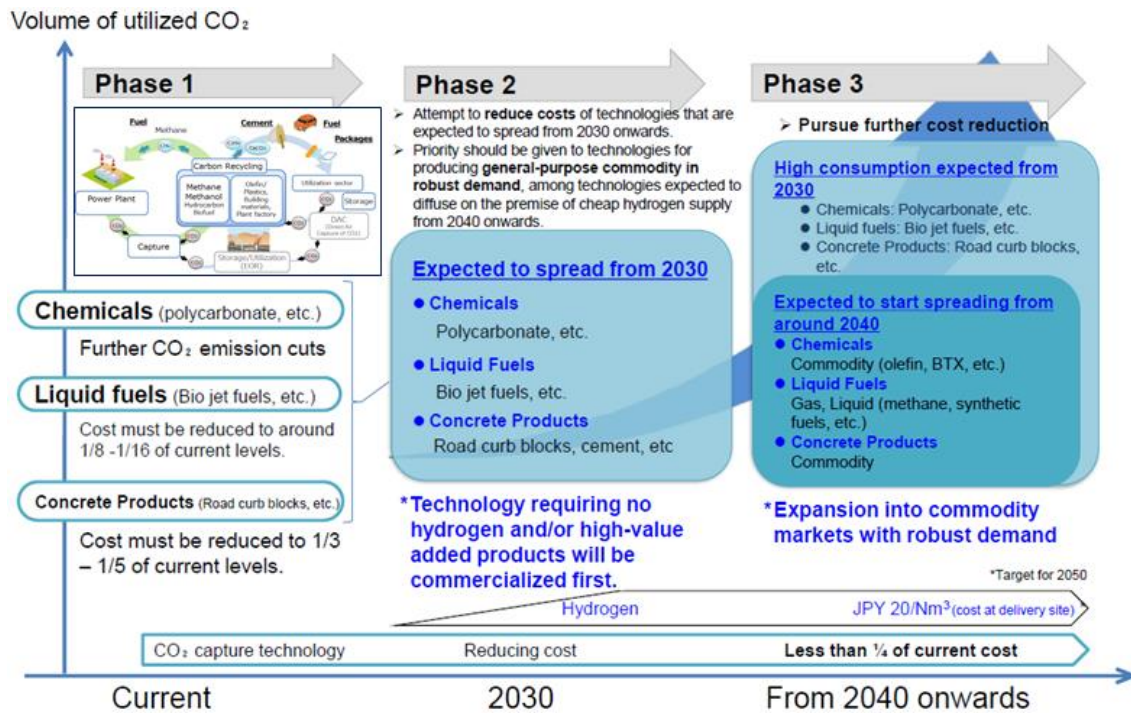
Figure 2.17. CO₂ Utilisation Technologies



Source: JCOAL Study Team.

Figure Figure 2.18 is the technology development roadmap for CO₂ recycling utilisation indicated by the Japanese government. Technologies that do not use hydrogen will be put into practical use in the 2030s, and technologies that use hydrogen will be developed along with reduced hydrogen costs.

Figure 2.18. Roadmap for Carbon-recycling Technologies



Source: METI (2019).

Figure 2.19 shows the SAF synthesis process and plant using photosynthetic reaction by algae, and biomass gasification with the Fischer-Tropsch process. SAF development is underway in the aviation sector to replace 10% of the total fuel capacity with SAF by 2030.

Figure 2.19. Biojet Fuel Process (Algae Photosynthesis, FT Synthesis)



FT = Fischer-Tropsch.

Source: Edited by JCOAL Study Team based on data from Nikkei (2021a).

In many cases, the conversion of CO₂ to chemicals is thermodynamically unfavourable, and hydrogen costs are directly affected. Therefore, price competitiveness must be considered severe compared to conventional products. However, it is possible to establish a policy considering the cost burden for carbon neutrality (CN), so we think technology development should be continued. Figure 2.20 shows the pilot plants for methane and methanol synthesis from CO₂, with multiple companies participating.

Figure 2.20. Pilot Plant of Methane and Methanol Syntheses from CO₂

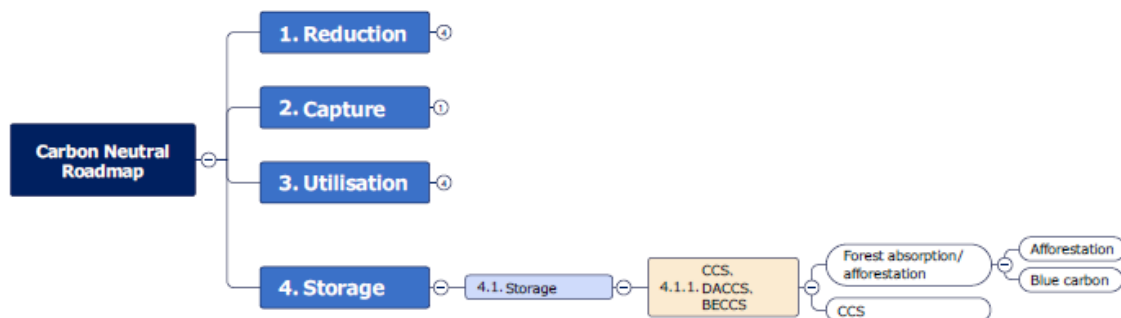


Source: Edited by JCOAL Study Team based on data from the Hitachi Zosen website, Nikkei (2021b).

2.4. CO₂ Storage

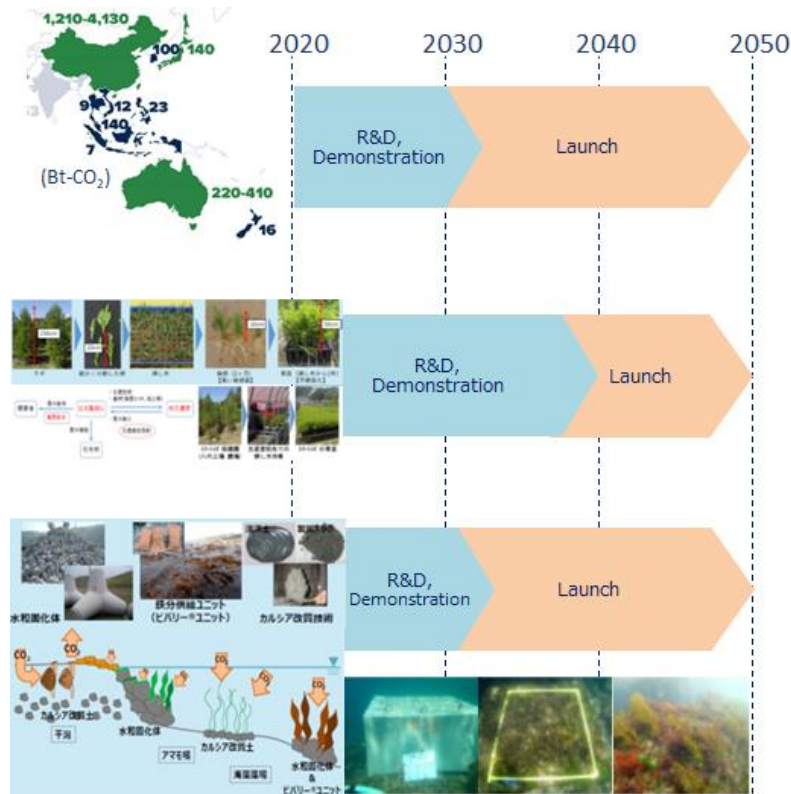
The final category is storage (Figure 2.21). The most common storage method is CCS. Many projects are underway worldwide as underground storage. There are also several absorption technologies by forests and absorption by seaweed. The development roadmap and examples of these technologies are shown in Figure 2.22. The ASEAN region is expected to have a large potential for this CO₂ storage.

Figure 2.21. CO₂ Storage Technologies



BECCS = bioenergy with CCS, CCS = carbon capture and storage, DACCS = direct air capture with CCS.
Source: JCOAL Study Team.

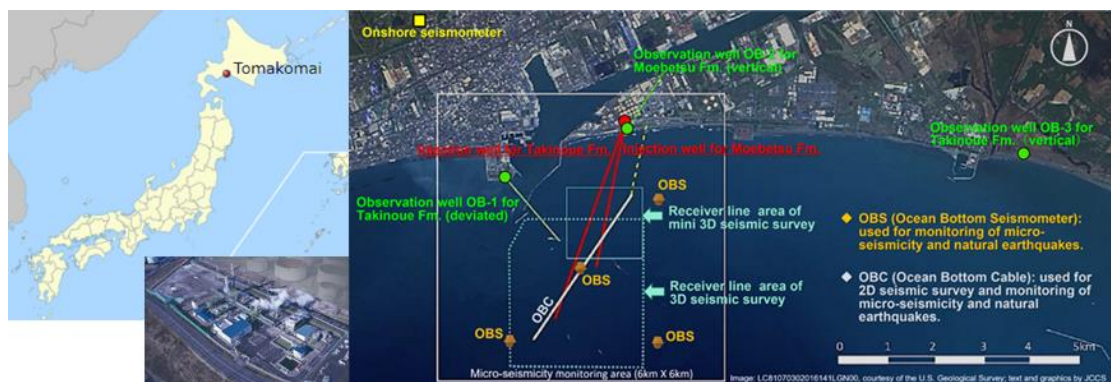
Figure 2.22. Roadmap of CCS, Afforestation, and Blue Carbon



Source: METI website, original data from Global CCS Institute, JCOAL Study Team, <https://www.globalccsinstitute.com>.

Figure 2.23 shows the Tomakomai CCS Project, conducted by the Ministry of Economy, Trade and Industry (METI), New Energy and Industrial Technology Development Organization (NEDO), and Japan CCS Co., Ltd (JCCS). It is the first large-scale CCS demonstration in Japan. The entire plant was constructed in FY2012–2015, followed by the injection starting from April 2016 at a scale of 100,000 tonnes per annum. The Tomakomai CCS Project achieved the initial target cumulative injection of 300,000 tonnes on 22 November 2019. Now the project is in the post-injection monitoring phase.

Figure 2.23. CCS Demonstration Project in Tomakomai



Source: Japan CCS website, <https://www.japanccs.com/en/>.

3. Recommendations

Below are the recommendations from the technological aspects.

- 1) The pathway to CN depends on the situation of the country. So, considering energy security and feasibility, selecting a tailored technology option for each country is necessary. For example, the use of the existing coal-fired plants is a practical solution for biomass and/or ammonia cofiring.
- 2) It is necessary to take comprehensive measures to achieve CN, including CCUS, which captures CO₂ and uses it for storage and carbon recycling, as well as technology to reduce CO₂ emissions.
- 3) In particular, CO₂ recovery has become a major issue in the power and industry sectors, so cross-sectoral cooperation is required. Policy initiatives for supporting such cooperative activities are effective. Also, financing schemes covering the entire carbon-neutral project would be essential to make this possible.
- 4) Proceeding with international cooperation when studying the adaptability of specific carbon-neutral technologies is also effective.